



Ritmo

PLASTIC WELDING TECHNOLOGY





RITMO S.P.A. is a 30 year experienced company and leader in manufacturing of plastic welding equipment. All products are designed and built according to International standards and directives (UNI, ISO, CEE). Since the very beginning, quality and technology innovation are RITMO's milestones, and time after time, this philosophy is always more recognized by the global market. RITMO strong points are its ideas to design and produce accurate, fast, versatile, modular and easy-to-use welding machines. Products range includes butt fusion, electrofusion and extrusion equipment. Ritmo is also providing a complete line of accessories and useful instruments for pipe cutting and weld preparation such as the band saws. RITMO's regards towards the client has brought to the new-born "RITMO FUSION OPERATOR SCHOOL", which is a welding school with the goal of building qualified personnel and spread the knowledge about the technical potentiality of RITMO's equipment: TECHNOLOGY MADE IN ITALY.



**ISO 9001
Quality System**

...the result of
our joint
efforts



DELTA 1200 - 1400



DELTA 1400

This is a self-aligning welding machine, suitable for welding drain pipes and ducts for the transport of water and other fluids under pressure, up to Ø 1200/1400 mm. The **DELTA 1200/1400** was designed in accordance to the Italian and international correspondent standards (UNI 10565, ISO 12176-1), and consists of:

- **Machine body** with a bearing frame, four clamps and two hydraulic thrust cylinders with non-drip quick couplings.
- **Extractable heating plate** with separate thermometer for reading the working temperature.
- **Extractable electrically controlled milling cutter** for levelling the ends of the pipe and/or fitting, with a safety microswitch, overload cutout, and emergency push button.
- **Electrohydraulic gearcase** with a clamp opening and closing lever, maximum pressure and discharge valves (useful also during the "Dual Pressure" welding), hydraulic hoses with non-drip quick couplings, a timer (for the heating and welding phases) and an electrical panel with a differential circuit breaker.
- **Milling cutter/heating plate support** with an electrical panel with power outlets for the heating plate, milling cutter and electrohydraulic gearcase, an electronic thermoregulator for the control of the working temperature, a turn on/off push button for the milling cutter, and differential circuit breakers.

The **DELTA 1200/1400** can weld fittings such as elbows, tees, branches and flange necks. This is possible because the 3rd clamp can be anchored to the 1st and 2nd (movable) and slide along with the pipe. The fitting must be locked in the 4th clamp. Necks with a highly reduced tang can be welded with the help of a special tool (on request), applied to the clamps.

STANDARD COMPOSITION

- Machine body with a tool kit;
- TP DELTA 1200/1400 TE plate;
- Milling cutter;
- Electrohydraulic gearcase;
- Milling cutter/heating plate support.

ASK FOR A QUOTATION



DELTA 1200

DELTA 1200

Working range	710 ÷ 1200 mm
Power supply	400 V - 3F+N +PE 50/60 Hz
Total absorbed power	28196 W
Power absorbed by the electrical crane	750 W
Working temperature	180 ÷ 280°C
Outside temperature range	-5 ÷ +40°C
Time to reach welding temperature	< 45 min.
Materials	HDPE, PP, PVDF For other materials contact RITMO spa

DIMENSIONS (W x D x H)	
Machine body	4500 x 2130 x 2330 mm

WEIGHT	
Machine body	3800,00 Kg
Standard composition	5320,00 Kg



Tool for flange necks

DELTA 1400

Working range	800 ÷ 1400 mm
Power supply	400 V - 3F+N +PE 50/60 Hz
Total absorbed power	39000 W
Power absorbed by the electrical crane	1800 W
Working temperature	180 ÷ 280°C
Outside temperature range	-5 ÷ +40°C
Time to reach welding temperature	< 45 min.
Materials	HDPE, PP, PVDF For other materials contact RITMO spa

DIMENSIONS (W x D x H)	
Machine body	3100 x 2220 x 2200 mm

WEIGHT	
Machine body	3800,00 Kg
Standard composition	4975 Kg



Machine body trolley and Electrical crane (on request)

ON REQUEST (ACCESSORIES)

- Tool for flange necks;
- Machine body trolley;
- Electrical crane;
- INSPECTOR data-logger.





Ritmo
PLASTIC WELDING TECHNOLOGY

WHERE THERE'S PLASTIC TO WELD



CONTACT RITMO!

BASIC LINE

BUTT FUSION MACHINES



RITMO S.p.A.
Via A. Volta, 7 35037
Bressano di Teolo (PADOVA) ITALY

Ph. +39 049 9901888
Fax +39 049 9901993

info@ritmo.it
www.ritmo.it